

**WSI is a low cost upgrade for Super-Inspectors (SI 5\*512, SI-II and SI3), designed to extend the life of these industry-favorite inspection systems by replicating functionality and performance using the latest in industrial vision components. The new RPS option adds stress inspection to your existing unit.**

The WSI user-interface adds all the functionality of the latest computerized inspection systems, yet keeps the simplicity of the original machine. Added functionality includes:

- Off-Line setup
- "Nearly-Live" image display
- Freeze-on-reject
- Full zoom, and drag functions
- Comprehensive statistics
- Reject History display
- Unlimited Container Memory
- Touch-screen optimized
- Last 100 diagnostics displays of inspection and tracking data
- Daily System Log with parameter changes
- Enhanced Inspection Algorithms
- Remote Access and Diagnostics



In Legacy mode, the WSI user-interface and inspection systems have been developed to function and perform to the same standards as the SI, preventing costly re-training programs.

Enhanced modes are available to improve inspection performance and functionality, allowing the upgraded system to compete with, and in many cases out-perform, the competition. Continued development from the WSI team, ensure further enhancements will be available.



(above) WSI user-interface. (top-right) Integrated Touch-screen Display and CPU Module.

WSI AVAILABLE FEATURES	Legacy	Full
<b>Base Upgrade for 1055, 5*512, or SI2/3</b>		
CPU Module (replaces all existing modules)	✓	✓
3 blemish inspection cameras	✓	✓
16" Wide LCD Touchscreen display	✓	✓
All mounting hardware and documentation	✓	✓
Legacy Mode (512 Vertical Resolution)	✓	✓
<b>Smart Dimensional Mode</b>		
Full Profile, Height, and Lean inspection	X	✓
Improved Blemish Inspection	X	✓
<b>High-Res Mode (1024 Vertical Resolution)</b>	X	✓
<b>Full Mode (up to 2048 Vertical Resolution)</b>	X	✓
<b>Stress Inspection (Integral)</b>		
2 Stress inspection cameras and illumination	X	X
<b>Reject Confirm Alarm</b>	X	✓
<b>Legacy Communication</b>	X	✓
<b>Remote Access System</b>	X	X

WSI PRECISION GUIDE					Mega Pixel Comparison	Improvement
	Max Bottle Height	Legacy Mode	1024 mode	Full Mode		
<b>Vertical Resolution</b>		512	1024	Up to 2048	1024	
<b>Vertical Pixel Size(mm)*</b>						
Standard	275mm	0.537	0.269	0.134	0.269	2.0x
Large	350mm	0.684	0.342	0.171	0.342	2.0x
<b>Horizontal Resolution</b>		Up to 2048	Up to 2048	Up to 2048	1024	
330ml Beer @ 350ppm		229	229	229	228	
.75l Spirit @ 100ppm		800	800	800	223	
<b>Horizontal Pixel Size(mm)</b>						
330ml Beer @ 350ppm		0.254	0.254	0.254	0.254	1.0x
.75l Spirit @ 100ppm		0.098	0.098	0.098	0.342	3.5x
					<b>Max.</b>	<b>7.0x</b>

\* The WSI kit limits the maximum dimensional height capabilities of the upgraded system based on the original blemish camera field-of-view. For standard optics: 265mm (10-3/8in). For tall optics: (including SI-II and SI3): 325mm (12-3/4in). The Tall Stress Illumination option can provide height measurements to 325mm (12-3/4in) on green and amber ware on a standard optics system.

The RPS option offers the addition of 2-camera stress inspection integrated into the standard unit.

Other advantages include:

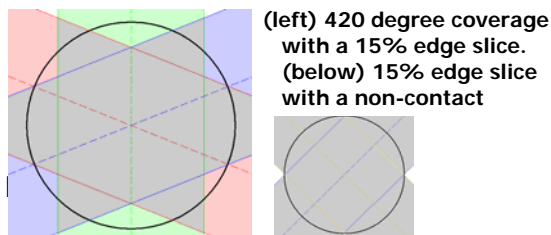
- Eliminates all existing and potential obsolescence issues on the 5\*512s
- Fraction of the cost of a new replacement system
- Minimum learning curve and training
- Enhanced inspection performance available, with continuing customer driven developments
- Reduced cost of ownership
- Improved operational efficiency
- Short upgrade time
- Reduced carbon footprint

## Advantages

The collimated optical system used on the SI and retained on the WSI, allows more of the container to be inspected. Along with the rotate system, up to *420 degrees of coverage* is available, effectively eliminating edge-slice issues.

Continuous acquisition from the linear cameras provides *dynamic inspection precision*. Inspection precision on WSI can be over 7-times the equivalent mega-pixel array image. (see Precision Guide.)

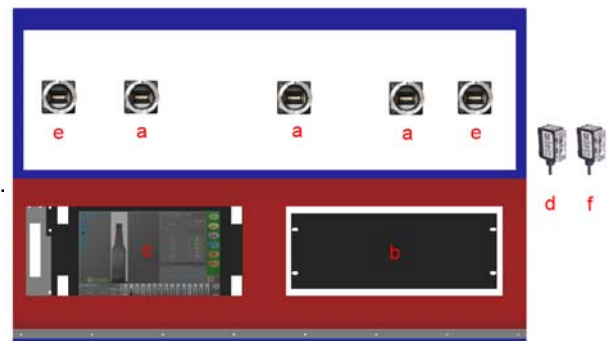
Dimensional Performance using three views improves reliability, and the increased resolution of the enhanced modes provides greater precision.



## Upgrade Kit and Refurbishments

The WSI upgrade is offered pre-installed and tested as part of a full refurbishment program, or an installation kit to be installed in the field.

- (right) System components.
- a) 3 blemish & dimensional cameras
  - b) CPU module
  - c) Integral Touch-screen display
  - d) Reject sensor
  - e) 2 stress cameras (option)
  - f) Reject confirm (option)



**For further information contact:**

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